

TAVOLA DI RIFERIMENTO DELLE LAME PER MACCHINE SEZIONATRICI

REFERENCE TABLE OF SAWBLADES FOR PANEL SIZE MACHINES

ANTHON

Lama - Main Sawblade - (Triple Chip - Flat)

Lama incisore - Scoring Sawblade - (ATB/Conical)

TIPO DI MACCHINA MACHINE TYPE	D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
ANTHON	530	5,8	60	1/11/85	60	LSB53002
ANTHON LNC	700	7	80	1/17/110	60	LSB70001

D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
180	5,7-6,9	20	-	36	LI25M57NA3
180	6,9-8,1	20	-	36	LI25M69NA3

GABBIANI

Lama - Main Sawblade - (Triple Chip - Flat)

Lama incisore - Scoring Sawblade - (ATB/Conical)

TIPO DI MACCHINA MACHINE TYPE	D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
GALAXY 90, CASADEI	350	4,4	80	4/9/100+2/9/110+2/14/110	72	LSB35005
PRIMA	355	4,4	80	4/9/100+2/9/110+2/14/110	72	LSB35506
SCM ALPHA	355	4,4	80	4/9/100+2/9/110+2/14/110	72	LSB35506
CLASS, GALAXY 115	400	4,4	80	4/9/100+2/9/110+2/14/110	72	LSB40012
GALAXY 125	400	4,4	80	4/9/100+2/9/110+2/14/110	72	LSB40012
SCM SIGMA 115	400	4,4	80	4/9/100+2/9/110+2/14/110	60	LSB40011
ELITE, GALAXY 140	450	4,4	80	2/9/130+4/19/120+2/14/110	72	LSB45009
A10	500	4,4	80	2/14/110	60	LSB50004

D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
160	4,3-5,5	55	3/7/66	36	LI25M43LG3
160	4,3-5,5	55	3/7/66	36	LI25M43LG3
125	4,3-5,5	20	-	24	LI25M43FA3
160	4,3-5,5	55	3/7/66	36	LI25M43LG3
160	4,3-5,5	55	3/7/66	36	LI25M43LG3
160	4,3-5,5	55	3/7/66	36	LI25M43LG3
160	4,3-5,5	55	3/7/66	36	LI25M43LG3
160	4,3-5,5	55	3/7/66	36	LI25M43LG3

GIBEN

Lama - Main Sawblade - (Triple Chip - Flat)

Lama incisore - Scoring Sawblade - (ATB/Conical)

TIPO DI MACCHINA MACHINE TYPE	D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
SMART	320	4,4	75	3/13/95	60	-
SMART 75	320	4,4	75	3/13/95	72	LSB32002
SMART (CARRO)	350	4,4	50	4/12,5/80	72	LSB35006
MK GAMMA	355	4,4	75	4/15/105	72	LSB35505
TREND/ PRISIM 1	355	4,4	75	4/15/105	54	LSB35502
TREND/ PRISIM 1	355	4,4	75	4/15/105	72	LSB35505
STARMATIC	355	4,4	75	4/15/105	72	LSB35505
STARMATIC 850	355	4,4	75	4/15/105	72	LSB35505
PRISMATIC 1	400	4,4	75	4/15/105	72	LSB40008
2000	400	4,4	75	4/15/105	72	LSB40008
STARMATIC 1000	400	4,4	75	4/15/105	72	LSB40008
PRISMATIC 2H 100	400	4,4	75	4/15/105	60	LSB40005
SIGMATIC 101	400	4,4	75	4/15/105	72	LSB40008
PRISMATIC 2H 1115	430	4,4	75	4/15/105	60	LSB43005
PRISMATIC2	430	4,4	75	4/15/105	72	LSB43008
SIGMATIC 201	430	4,4	75	4/15/105	72	LSB43009
PRISMATIC3	470	4,4	75	4/15/105	72	LSB47003
TETRAMATIC	470	4,4	75	4/15/105	60	LSB47002
	500	4,4	75	4/15/105	60	LSB50010

D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
125	4,3-5,5	45	-	24	LI25M43FE3
200	4,3-5,5	50	3/13/80	36	LI25M43PF3
180	4,3-5,5	50	3/13/80	36	LI25M43NF3
125	4,3-5,5	45	-	24	LI25M43FE3
125	4,3-5,5	45	-	24	LI25M43FE3
125	4,3-5,5	45	-	24	LI25M43FE3
215	4,3-5,5	50	3/15/80	42	LI25M43QF3
160	4,3-5,5	45	3/11/70	36	LI25M43LE3
160	4,3-5,5	45	3/11/70	36	LI25M43LE3
125	4,3-5,5	45	-	24	LI25M43FE3
215	4,3-5,5	50	3/15/80	42	LI25M43QF3
215	4,3-5,5	50	3/15/80	42	LI25M43QF3
215	4,3-5,5	50	3/15/80	42	LI25M43QF3
215	4,3-5,5	50	3/15/80	42	LI25M43QF3
215	4,3-5,5	50	3/15/80	42	LI25M43QF3
215	4,3-5,5	50	3/15/80	42	LI25M43QF3
215	4,3-5,5	50	3/15/80	42	LI25M43QF3
125	4,3-5,5	45	-	24	LI25M43FE3

HOLZMA

Lama - Main Sawblade - (Triple Chip - Flat)

Lama incisore - Scoring Sawblade - (ATB/Conical)

TIPO DI MACCHINA MACHINE TYPE	D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
72	350	4,4	54	2/14/100	72	LSB35002
82	380	4,8	60	2/14/100	72	LSB38002
81/91	380	4,8	60	2/14/100	84	LSB38005
01	400	4,8	60	-	72	LSB40013
92	420	4,8	60	3/14/76	60	LSB42001
92	420	4,8	60	3/14/76	72	LSB42002
11	450	4,8	60	2/14/125	72	LSB45008
22	500	4,8	60	2/11/115	60	LSB50009
21	500	4,8	60	2/11/115	72	LSB50011
23	520	4,8	60	2/11/115+2/19/120	60	LSB52002
23	520	4,8	60	2/11/115+2/19/120	72	LSB52003

D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
180	4,3-5,5	45	-	36	LI25M43NE3
180	4,7-5,9	45	-	36	LI25M47NE3
200	4,7-5,9	45	-	36	LI25M47PE3
180	4,7-5,9	45	-	36	LI25M47NE3
200	4,7-5,9	45	-	36	LI25M47PE3
200	4,7-5,9	45	-	36	LI25M47PE3
200	4,7-5,9	45	-	36	LI25M47PE3
180	4,7-5,9	45	-	36	LI25M47NE3
200	4,7-5,9	45	-	36	LI25M47PE3
200	4,7-5,9	45	-	36	LI25M47PE3
200	4,7-5,9	45	-	36	LI25M47PE3
200	4,7-5,9	45	-	36	LI25M47PE3
200	4,7-5,9	45	-	36	LI25M47PE3

TAVOLA DI RIFERIMENTO DELLE LAME PER MACCHINE SEZIONATRICI

REFERENCE TABLE OF SAWBLADES FOR PANEL SIZE MACHINES

HOLZMA Lama - Main Sawblade - (Triple Chip - Flat)

TIPO DI MACCHINA MACHINE TYPE	D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
42	570	5,8	60	-	60	LSB57001
33	600	5,8	60	2/11/115 + 2/19/120	60	LSB60001
33	600	5,8	60	2/11/115 + 2/19/120	72	LSB60002
HOLZMA	670	5,8	60	2/19/120+2/11/148	60	LSB67001
HOLZMA	670	5,8	60	2/19/120+2/11/148	72	LSB67002
HOLZMA TYP 66	730	6,2	60	2/11/148+2/19/120	60	LSB73001

HOLZ-HER Lama - Main Sawblade - (Triple Chip - Flat)

TIPO DI MACCHINA MACHINE TYPE	D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
CUT 85	350	4,4	30	-	72	LSB35003

HOMAG Lama - Main Sawblade - (Triple Chip - Flat)

TIPO DI MACCHINA MACHINE TYPE	D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
SAWTECH CH03, ESPANA	300	4,4	75	-	72	LSB30007
SAWTECH CV	300	4,4	75	-	72	LSB30007
SAWTECH CHF 41	350	4,4	75	-	60	LSB30003
SAWTECH CH 30/06	355	4,4	75	4/15/105	72	LSB35505
SAWTECH CHF 51, CH-08	400	4,4	75	4/15/105	72	LSB40008
CH12	400	4,4	75	4/15/105	72	LSB40008

MAYER, IRION Lama - Main Sawblade - (Triple Chip - Flat)

TIPO DI MACCHINA MACHINE TYPE	D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
SPECIFIC MODELS	305	4,4	30	2/7/42+2/10/60	60	LSB30501
SPECIFIC MODELS	350	4,4	30	2/10/60	72	LSB35003
SPECIFIC MODELS	400	4,4	30	-	72	LSB40007
SPECIFIC MODELS	500	4,4	30	-	72	LSB50005

PANHANS Lama - Main Sawblade - (Triple Chip - Flat)

TIPO DI MACCHINA MACHINE TYPE	D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
EURO 10	305	4,4	30	-	60	LSB30501
EURO 30	350	4,4	30	2/10/60	72	LSB35003
EURO 693	350	4,4	30	-	72	LSB35003
EURO 693/90	400	4,4	30	-	72	LSB40007

SCHEER Lama - Main Sawblade - (Triple Chip - Flat)

TIPO DI MACCHINA MACHINE TYPE	D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
FM 16	305	4,4	30	2/7/42+2/10/60	60	LSB30501
FM 21	350	4,4	30	-	72	LSB35003
FM 14	400	4,4	30	-	72	LSB40007
FM 22	450	4,8	30	2/9/60	72	LSB45016

SCHELLING Lama - Main Sawblade - (Triple Chip - Flat)

TIPO DI MACCHINA MACHINE TYPE	D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
FM	350	4,4	30	2/10/60	72	LSB35003
FM, FL	350	4,4	30	2/10/60	54	LSB35001

Lama incisore - Scoring Sawblade - (ATB/Conical)

D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
200	5,7-6,9	45	-	36	LI25M57PE3
200	5,7-6,9	45	-	36	LI25M57PE3
200	5,7-6,9	45	-	36	LI25M57PE3
200	5,7/6,9	45	-	36	LI25M57PE3
200	5,7/6,9	45	-	36	LI25M57PE3
200	6,1/7,3	45	-	36	LI25M61PE3

Lama incisore - Scoring Sawblade - (ATB/Conical)

D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
180	4,3-5,5	30	2/7/42 - 2/10/60	28	LI25M43NC3

Lama incisore - Scoring Sawblade - (ATB/Conical)

D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
150	4,3-5,5	45	-	36	LI25M43KE3
125	4,3-5,5	45	-	24	LI25M43FE3
200	4,3-5,5	45	-	36	LI25M43PE3
200	4,3-5,5	45	-	36	LI25M43PE3
200	4,3-5,5	45	-	36	LI25M43PE3
160	4,3-5,5	45	3/11/70	36	LI25M43LE3

Lama incisore - Scoring Sawblade - (ATB/Conical)

D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
150	4,3-5,5	30	-	36	LI25M43KC3
150	4,3-5,5	30	-	36	LI25M43KC3
150	4,3-5,5	30	-	36	LI25M43KC3
180	4,3-5,5	20	-	28	LI25M43NA3

Lama incisore - Scoring Sawblade - (ATB/Conical)

D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
125	4,3-5,5	20	-	24	LI25M43FA3
180	4,3-5,5	30	2/7/42+2/10/60	28	LI25M43NC3
180	4,3-5,5	30	2/7/42+2/10/60	28	LI25M43NC3
180	4,3-5,5	30	2/7/42+2/10/60	28	LI25M43NC3

Lama incisore - Scoring Sawblade - (ATB/Conical)

D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
200	4,3-5,5	30	-	36	LI25M43 PC3
200	4,3-5,5	30	-	36	LI25M43 PC3
200	4,3-5,5	30	-	36	LI25M43 PC3
200	4,7-5,9	30	2/9/60	36	LI25M47 PC3

Lama incisore - Scoring Sawblade - (ATB/Conical)

D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
200	4,3-5,5	20	-	36	LI25M43PA3
200	4,3-5,5	20	-	36	LI25M43PA3

TAVOLA DI RIFERIMENTO DELLE LAME PER MACCHINE SEZIONATRICI

REFERENCE TABLE OF SAWBLADES FOR PANEL SIZE MACHINES

SCHELLING

Lama - Main Sawblade - (Triple Chip - Flat)

TIPO DI MACCHINA MACHINE TYPE	D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
FM,FL	355	4,4	30	2/10/60	72	LSB35504
FM	380	4,4	30	2/14/100	72	LSB38004
FW AL	400	4,4	30	-	60	LSB40004
FW AL	400	4,4	30	-	72	LSB40007
FL	450	4,4	30	-	72	LSB45007
FL	460	4,4	30	-	72	LSB46001
FW	500	4,8	30	-	48	LSB50006
FW	500	4,4	30	-	60	LSB50003
FW	500	4,4	30	-	72	LSB50005
SCHELLING	530	5,2	30	-	60	LSB53001
FT	550	5,5	40	2/13/122	60	LSB55004
AT	550	5,5	40	2/13/122	48	LSB55003
SCHELLING	620	6,2	40	2/13/114+2/13/140	60	LSB62001
SCHELLING	620	6,2	40	2/13/114+2/13/140	72	LSB62002
SCHELLING	670	6,2	40	2/17/140+2/13/140	60	LSB67003
SCHELLING	670	6,2	40	2/17/140+2/13/140	72	LSB67004
SCHELLING	680	6,2	40	-	60	LSB68001
SCHELLING	720	6,4	40	2/13/114+2/13/140	60	LSB72001

Lama incisore - Scoring Sawblade - (ATB/Conical)

D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
200	4,3-5,5	20	-	36	LI25M43PA3
200	4,3-5,5	20	-	36	LI25M43PA3
125	4,3-5,5	20	-	24	LI25M43FA3
125	4,3-5,5	20	-	24	LI25M43FA3
200	4,3-5,5	20	-	36	LI25M43PA3
200	4,3-5,5	20	-	36	LI25M43PA3
180	4,5-5,7	20	-	36	LI25M45NA3
180	4,3-5,5	20	-	28	LI25M43NA3
180	4,3-5,5	20	-	28	LI25M43NA3
200	5,1-6,3	20	-	36	LI25M51PA3
200	5,4-6,6	20	-	36	LI25M54PA3
200	5,4-6,6	20	-	36	LI25M54PA3
200	6,1/7,3	20	-	36	LI25M61PA3
200	6,1/7,3	20	-	36	LI25M61PA3
200	6,1/7,3	20	-	36	LI25M61PA3
200	6,1/7,3	20	-	36	LI25M61PA3
200	6,1/7,3	20	-	36	LI25M61PA3
220	6,3/7,5	20	-	36	LI25M63UA3

SCM

Lama - Main Sawblade - (Triple Chip - Flat)

TIPO DI MACCHINA MACHINE TYPE	D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
SIGMA 65	300	4,4	80	2/14/110 + 4/9/100	60	LSB30004
SIGMA 90	355	4,4	80	4/9/93-100+2/9/110+2/14/110	54	LSB35503
SIGMA 90	355	4,4	80	4/9/93-100+2/9/110+2/14/110	72	LSB35506

Lama incisore - Scoring Sawblade - (ATB/Conical)

D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
160	4,3-5,5	55	3/7/66	36	LI25M43LG3
160	4,3-5,5	55	3/7/66	36	LI25M43LG3
200	4,3-5,5	80	2/14/110	36	LI25M43PL3

SELCO

Lama - Main Sawblade - (Triple Chip - Flat)

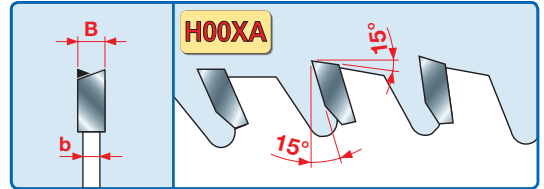
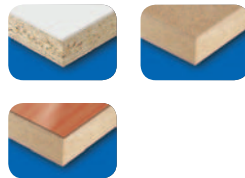
TIPO DI MACCHINA MACHINE TYPE	D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
EB70	300	4,4	65	2/9/110	60	LSB30002
EB90	350	4,4	80	4/9/93-100+2/9/110+2/14/110	72	LSB35005
EB90	350	4,4	80	4/9/93-100+2/9/110+2/14/110	72	LSB35005
EB90	355	4,4	80	2/9/110	72	LSB35506
EB100	360	4,4	65	2/9/110	60	LSB36001
EB100	360	4,4	65	2/9/110	72	LSB36002
EB110	400	4,4	80	4/19/120+2/9/130	60	LSB40006
EB110	400	4,4	80	4/19/120+2/9/130	72	LSB40009
EB120 /WN 600-122	430	4,4	80	2/9/130+4/19/120+2/14/110	72	LSB43009
WN-600/ 132	450	4,4	80	2/9/130+4/19/120+2/14/110	72	LSB45009
WN-600/ 145	480	4,8	80	4/19/120+2/9/130	72	LSB48001

Lama incisore - Scoring Sawblade - (ATB/Conical)

D mm	B mm	d mm	FORI TRASCINAMENTO PIN HOLES	Z	CODICE CODE
200	4,3-5,5	65	2/9/100+2/9/110	36	LI25M43P13
200	4,3-5,5	65	2/9/100+2/9/110	36	LI25M43P13
300	4,3-5,5	65	2/9/110	72	LI25M43R13
300	4,3-5,5	65	2/9/110	72	LI25M43R13
200	4,3-5,5	65	2/9/100+2/9/110	36	LI25M43P13
200	4,3-5,5	65	2/9/100+2/9/110	36	LI25M43P13
300	4,3-5,5	65	2/9/110	72	LI25M43R13
200	4,3-5,5	65	2/9/100+2/9/110	36	LI25M43P13
200	4,3-5,5	65	2/9/100+2/9/110	36	LI25M43P13
200	4,7-5,9	65	2/9/100+2/9/110	36	LI25M47P13

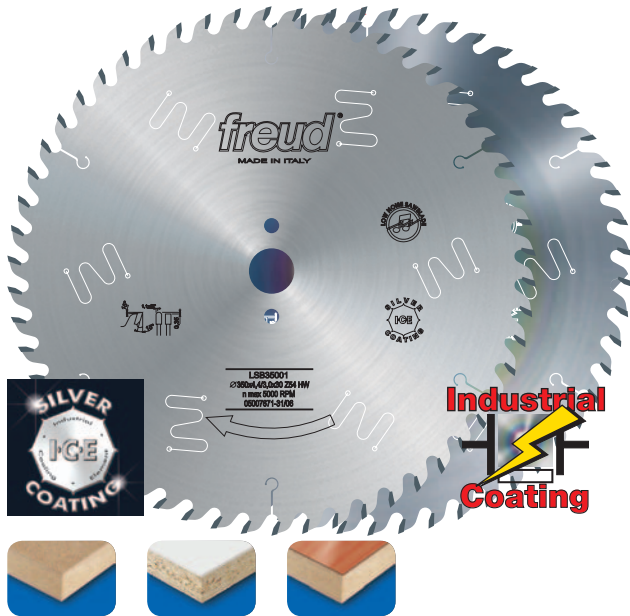


- > **Impiego:** Per la sezionatura di pannelli singoli o in pacco.
- Macchine:** Sezionatrici orizzontali con incisore.
- Caratteristiche:** Dentatura alterna a 10° con angolo di taglio positivo.
- Materiale:** Pannelli in truciolare o MDF.
- > **Application:** To size single or multiple panels.
- Machines:** Horizontal panel sizing machines with scorer.
- Features:** ATB 10° tooth with positive cutting angle.
- Material:** Chipboard or MDF.

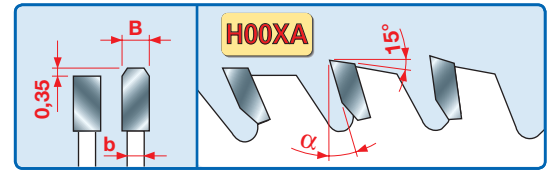


CARATTERISTICHE DEL DENTE - TOOTH'S FEATURES

D mm	B mm	b mm	d mm	Z	FORI DI TRASCINAMENTO PIN HOLES	MACCHINE MACHINES	SILVER ICE COATING	INDUSTRIAL COATING
350	4,4	3,0	30	42	2/10/60	Panhans, SCM, Scheer	LSA35001 ○	LSA35001R ○
350	4,4	3,0	75	42			LSA35002 ○	LSA35002R ○
350	4,4	3,0	30	54	2/10/60	Panhans, SCM, Scheer	LSA35004 ●	LSA35004R ●
350	4,4	3,0	75	54			LSA35005 ●	LSA35005R ●
355	4,4	3,0	30	42	2/10/60		LSA35501 ○	LSA35501R ○
355	4,4	3,0	75	42	4/15/105	Giben	LSA35502 ○	LSA35502R ○
355	4,4	3,0	80	42	4/9/100+2/14/110	Gabbiani	LSA35503 ○	LSA35503R ○
355	4,4	3,0	30	54	2/10/60		LSA35504 ○	LSA35504R ○
355	4,4	3,0	75	54	4/15/105	Giben	LSA35505 ●	LSA35505R ○
355	4,4	3,0	80	54	4/9/100+2/14/110	Gabbiani	LSA35506 ●	LSA35506R ●
380	4,4	3,0	30	48			LSA38001 ●	LSA38001R ●
380	4,4	3,0	80	48	4/9/100+2/9/110+2/14/110	Gabbiani	LSA38002 ●	LSA38002R ●
400	4,4	3,0	30	48			LSA40001 ○	LSA40001R ○
400	4,4	3,0	75	48	4/15/105	Giben	LSA40002 ●	LSA40002R ●
400	4,4	3,0	80	48	4/9/100+2/9/110+2/14/110	Gabbiani	LSA40008 ○	LSA40008R ○
400	4,4	3,0	80	48	2/9/130+4/19/120	Selco	LSA40003 ○	LSA40003R ○
400	4,4	3,0	30	60			LSA40004 ●	LSA40004R ●
400	4,4	3,0	75	60	4/15/105	Giben	LSA40005 ●	LSA40005R ●
400	4,4	3,0	80	60	4/9/100+2/9/110+2/14/110	Gabbiani	LSA40007 ●	LSA40007R ●
400	4,4	3,0	80	60	2/9/130+4/19/120	Selco	LSA40006 ●	LSA40006R ●
410	4,4	3,0	30	48			LSA41001 ○	LSA41001R ○
410	4,4	3,0	80	48	4/9/100+2/9/110+2/14/110	Gabbiani	LSA41002 ○	LSA41002R ○
420	4,4	3,0	30	60			LSA42001 ○	LSA42001R ○
420	4,4	3,0	80	60	4/9/100+2/9/110+2/14/110	Gabbiani	LSA42002 ○	LSA42002R ○
430	4,4	3,0	30	60			LSA43001 ●	LSA43001R ○
450	4,4	3,0	30	48	2/10/60		LSA45001 ●	LSA45001R ○
450	4,4	3,0	80	48	2/9/130+4/19/120	Selco	LSA45002 ○	LSA45002R ○
450	4,4	3,0	30	60	2/10/60		LSA45003 ●	LSA45003R ●
450	4,4	3,0	80	60	2/9/130+4/19/120	Selco	LSA45004 ●	LSA45004R ●
500	4,4	3,2	30	48			LSA50001 ○	LSA50001R ○
500	4,4	3,2	75	48	4/15/105	Giben	LSA50002 ○	LSA50002R ○
500	4,4	3,2	80	48	4/9/100+2/9/110+2/14/110	Gabbiani	LSA50003 ●	LSA50003R ○
500	4,4	3,2	30	60			LSA50004 ●	LSA50004R ○
500	4,4	3,2	75	60	4/15/105	Giben	LSA50005 ●	LSA50005R ●
500	4,8	3,5	80	60	4/9/100+2/9/110+2/14/110	Gabbiani	LSA50006 ●	LSA50006R ○
550	5,2	3,5	30	48			LSA55001 ○	LSA55001R ○
550	5,2	3,5	75	48	4/15/105	Giben	LSA55002 ○	LSA55002R ○
550	5,5	3,8	80	48	4/9/100+2/9/110+2/14/110	Gabbiani	LSA55003 ●	LSA55003R ○
565	5,2	3,5	100	48		Giben	LSA56501 ○	LSA56501R ○



- > **Impiego:** Per la sezionatura di pannelli singoli o in pacco.
- Macchine:** Sezionatrici orizzontali con incisore.
- Caratteristiche:** Dente piano-trapezoidale con angolo di taglio positivo.
- Materiale:** Pannelli in truciolare o MDF rivestiti in melaminico o materiali plastici.
- > **Application:** To size single or multiple panels.
- Machines:** Horizontal panel sizing machines with scorer.
- Features:** Triple chip tooth with positive cutting angle.
- Material:** Chipboard or MDF laminated with melamine or plastic materials.



CARATTERISTICHE DEL DENTE - TOOTH'S FEATURES

D mm	B mm	b mm	d mm	Z	α	FORI DI TRASCINAMENTO PIN HOLES	MACCHINE MACHINES	SILVER ICE COATING	INDUSTRIAL COATING
300	4,4	3,0	30	60	10°	2/7/42 + 2/10/60	Panhans	LSB30001 •	
300	4,4	3,0	65	60	10°	2/9/110	Selco	LSB30002 •	
300	4,4	3,0	75	60	10°		Homag	LSB30003 •	
300	4,4	3,0	80	60	10°	2/14/110 + 4/9/100	SCM	LSB30004 •	
300	4,4	3,0	30	72	10°	2/7/42 + 2/10/60	Panhans	LSB30005 •	
300	4,4	3,0	65	72	10°	2/9/110	Selco	LSB30006 •	
300	4,4	3,0	75	72	10°		Homag	LSB30007 •	
300	4,4	3,0	80	72	10°	2/14/110 + 4/9/100	SCM	LSB30008 •	
305	4,4	3,0	30	60	10°	2/7/42 + 2/10/60	Mayer, Panahan, SCM	LSB30501 •	
320	4,4	3,0	65	72	10°	2/9/110	Selco	LSB32001 •	
320	4,4	3,0	75	72	10°	3/13/95	Giben	LSB32002 •	
350	4,4	3,0	30	54	15°	2/10/60	Panhans, Scheer	LSB35001 •	LSB35001R •
350	4,4	3,0	60	54	15°	2/14/100	Holzma	LSB35002 •	LSB35002R •
350	4,4	3,0	30	72	10°	2/10/60	Panhans, Scheer	LSB35003 •	LSB35003R •
350	4,4	3,0	50	72	10°	4/12,5/80	Giben	LSB35006 •	LSB35006R •
350	4,4	3,0	60	72	10°	2/14/100	Holzma	LSB35004 •	LSB35004R •
350	4,4	3,0	80	72	10°	4/9/100+2/9/110+2/14/110	Gabbiani	LSB35005 •	LSB35005R •
355	4,4	3,0	30	54	15°	2/10/60	Panhans, SCM	LSB35501 •	LSB35501R ○
355	4,4	3,0	75	54	15°	4/15/105	Giben	LSB35502 •	LSB35502R •
355	4,4	3,0	80	54	15°	4/9/100+2/9/110+2/14/110	Gabbiani	LSB35503 •	LSB35503R •
355	4,4	3,0	30	72	10°	2/10/60	Panhans, SCM	LSB35504 •	LSB35504R •
355	4,4	3,0	75	72	10°	4/15/105	Giben	LSB35505 •	LSB35505R •
355	4,4	3,0	80	72	10°	4/9/100+2/9/110+2/14/110	Gabbiani	LSB35506 •	LSB35506R •
360	4,4	3,0	65	60	15°	2/9/110	Selco	LSB36001 •	LSB36001R ○
360	4,4	3,0	65	72	10°	2/9/110	Selco	LSB36002 •	LSB36002R •
380	4,4	3,0	50	48	15°	4/13/80	Giben	LSB38006 ○	LSB38006R ○
380	4,4	3,0	80	48	15°	4/9/100+2/9/110+2/14/110	Gabbiani	LSB38009 •	LSB38009R ○
380	4,4	3,0	50	60	15°	4/13/80	Giben	LSB38007 •	LSB38007R •
380	4,4	3,0	60	60	15°	2/14/100	Holzma	LSB38001 •	LSB38001R •
380	4,4	3,0	30	72	15°	2/8/83		LSB38011 •	LSB38011R ○
380	4,4	3,0	50	72	10°	4/13/80	Giben	LSB38008 •	LSB38008R •
380	4,4	3,0	60	72	10°	2/14/100	Holzma	LSB38002 •	LSB38002R ○
380	4,4	3,0	80	72	10°	4/9/100+2/9/110+2/14/110	Gabbiani	LSB38010 •	LSB38010R ○
380	4,8	3,5	60	60	15°	2/14/100	Holzma	LSB38003 •	LSB38003R •
380	4,8	3,5	60	72	10°	2/14/100	Holzma	LSB38004 •	LSB38004R •
380	4,8	3,5	60	84	10°	2/14/100	Holzma	LSB38005 •	LSB38005R •

D mm	B mm	b mm	d mm	Z	α	FORI DI TRASCINAMENTO PIN HOLES	MACCHINE MACHINES	SILVER ICE COATING	INDUSTRIAL COATING
400	4,4	3,0	30	48	15°			LSB40001 ●	LSB40001R ○
400	4,4	3,0	75	48	15°	4/15/105	Giben	LSB40002 ○	LSB40002R ○
400	4,4	3,0	80	48	15°	4/19/120 + 2/9/130	Selco	LSB40003 ○	LSB40003R ○
400	4,4	3,0	80	48	15°	4/9/100+2/9/110+2/14/110	Gabbiani	LSB40010 ○	LSB40010R ○
400	4,4	3,0	30	60	15°			LSB40004 ●	LSB40004R ●
400	4,4	3,0	75	60	15°	4/15/105	Giben	LSB40005 ●	LSB40005R ●
400	4,4	3,0	80	60	15°	4/19/120 + 2/9/130	Selco	LSB40006 ●	LSB40006R ●
400	4,4	3,0	80	60	15°	4/9/100+2/9/110+2/14/110	Gabbiani	LSB40011 ●	LSB40011R ●
400	4,4	3,0	30	72	15°		Scheer	LSB40007 ●	LSB40007R ●
400	4,8	3,5	60	72	15°		Holzma	LSB40013 ●	
400	4,4	3,0	75	72	15°	4/15/105	Giben	LSB40008 ●	LSB40008R ●
400	4,4	3,0	80	72	15°	4/19/120 + 2/9/130	Selco	LSB40009 ●	LSB40009R ●
400	4,4	3,0	80	72	15°	4/9/100+2/9/110+2/14/110	Gabbiani	LSB40012 ●	LSB40012R ●
420	4,8	3,5	60	60	15°		Holzma	LSB42001 ●	LSB42001R ●
420	4,8	3,5	60	84	15°		Holzma	LSB42002 ●	LSB42002R ●
430	4,4	3,0	30	48	15°			LSB43001 ○	LSB43001R ○
430	4,4	3,2	75	48	15°	4/15/105	Giben	LSB43002 ●	LSB43002R ○
430	4,4	3,0	80	48	15°	2/9/130+4/19/120+2/14/110	Selco - Gabbiani	LSB43003 ○	LSB43003R ○
430	4,4	3,0	30	60	15°			LSB43004 ●	LSB43004R ●
430	4,4	3,2	75	60	15°	4/15/105	Giben	LSB43005 ●	LSB43005R ●
430	4,4	3,0	80	60	15°	2/9/130+4/19/120+2/14/110	Selco - Gabbiani	LSB43006 ●	LSB43006R ●
430	4,4	3,0	30	72	15°			LSB43007 ●	LSB43007R ●
430	4,4	3,2	75	72	15°	4/15/105	Giben	LSB43008 ●	LSB43008R ●
430	4,4	3,0	80	72	15°	2/9/130+4/19/120+2/14/110	Selco - Gabbiani	LSB43009 ●	LSB43009R ●
430	4,4	3,2	75	96	15°	4/15/105	Giben Prismatic	LSB43010 ●	LSB43010R ○
450	4,4	3,0	30	48	15°	2/9/60	Mayer, Panhans, Schelling	LSB45001 ●	LSB45001R ○
450	4,4	3,0	60	48	15°	2/14/125	Holzma	LSB45002 ○	LSB45002R ○
450	4,4	3,0	80	48	15°	2/9/130+4/19/120+2/14/110	Selco - Gabbiani	LSB45003 ●	LSB45003R ○
450	4,4	3,0	30	60	15°	2/9/60	Mayer, Panhans, Schelling	LSB45004 ●	LSB45004R ●
450	4,4	3,0	60	60	15°	2/14/125	Holzma	LSB45005 ●	LSB45005R ○
450	4,4	3,0	80	60	15°	2/9/130+4/19/120+2/14/110	Selco - Gabbiani	LSB45006 ●	LSB45006R ●
450	4,4	3,0	30	72	15°	2/9/60	Mayer, Panhans, Schelling	LSB45007 ●	LSB45007R ●
450	4,4	3,0	60	72	15°	2/14/125	Holzma	LSB45008 ●	LSB45008R ●
450	4,4	3,0	80	72	15°	2/9/130+4/19/120+2/14/110	Selco - Gabbiani	LSB45009 ●	LSB45009R ○
450	4,8	3,5	30	48	15°	2/9/60	Mayer, Panhans, Schelling	LSB45010 ○	LSB45010R ○
450	4,8	3,5	60	48	15°	2/14/125	Holzma	LSB45011 ○	LSB45011R ○
450	4,8	3,5	80	48	15°	2/9/130 + 4/19/120	Selco	LSB45012 ●	LSB45012R ○
450	4,8	3,5	30	60	15°	2/9/60	Scheer	LSB45013 ●	LSB45013R ○
450	4,8	3,5	60	60	15°	2/14/125	Holzma	LSB45014 ●	LSB45014R ●
450	4,8	3,5	80	60	15°	2/9/130 + 4/19/120	Selco	LSB45015 ●	LSB45015R ●
450	4,8	3,5	30	72	15°	2/9/60	Scheer	LSB45016 ●	LSB45016R ●
450	4,8	3,5	60	72	15°	2/14/125	Holzma	LSB45017 ●	LSB45017R ●
450	4,8	3,5	80	72	15°	2/9/130 + 4/19/120	Selco	LSB45018 ●	LSB45018R ●
460	4,4	3,2	30	72	15°		Schelling	LSB46001 ●	LSB46001R ●
470	4,4	3,2	75	48	15°	4/15/105	Giben	LSB47001 ○	LSB47001R ●
470	4,4	3,2	75	60	15°	4/15/105	Giben	LSB47002 ●	LSB47002R ●
470	4,4	3,2	75	72	15°	4/15/105	Giben	LSB47003 ●	LSB47003R ●
470	4,4	3,2	75	96	15°	4/15/105	Giben	LSB47004 ●	
480	4,8	3,5	80	48	15°	Selco: 2/9/130+4/19/120	Mantec*: 8/9/105	LSB48002 ●	LSB48002R ●
480	4,8	3,5	80	60	15°	Selco: 2/9/130+4/19/120	Mantec*: 8/9/105	LSB48003 ●	LSB48003R ●
480	4,8	3,5	30	72	15°		Schelling	LSB48004 ●	LSB48004R ●
480	4,8	3,5	80	72	15°	Selco: 2/9/130+4/19/120	Mantec*: 8/9/105	LSB48001 ●	LSB48001R ●



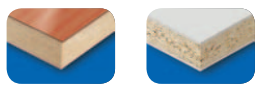
D mm	B mm	b mm	d mm	Z	α	FORI DI TRASCINAMENTO PIN HOLES	MACCHINE MACHINES	SILVER ICE COATING	INDUSTRIAL COATING
500	4,4	3,2	30	48	15°		Schelling	LSB50001 ○	LSB50001R ○
500	4,4	3,2	80	48	15°	4/9/100+2/9/110+2/14/110	Gabbiani	LSB50002 ●	LSB50002R ○
500	4,4	3,2	30	60	15°		Schelling	LSB50003 ●	LSB50003R ●
500	4,4	3,2	80	60	15°	4/9/100+2/9/110+2/14/110	Gabbiani	LSB50004 ●	LSB50004R ●
500	4,4	3,2	30	72	15°		Schelling	LSB50005 ●	LSB50005R ●
500	4,8	3,5	30	48	15°		Schelling	LSB50006 ○	LSB50006R ○
500	4,8	3,5	60	48	15°	2/11/115	Holzma	LSB50007 ●	LSB50007R ○
500	4,8	3,5	75	48	15°	4/15/105	Giben	LSB50008 ○	LSB50008R ○
500	4,8	3,5	60	60	15°	2/11/115	Holzma	LSB50009 ●	LSB50009R ●
500	4,8	3,5	75	60	15°	4/15/105	Giben	LSB50010 ●	LSB50010R ●
500	4,8	3,5	60	72	15°	2/11/115	Holzma	LSB50011 ●	LSB50011R ●
500	4,8	3,5	75	72	15°	4/15/105	Giben	LSB50012 ●	LSB50012R ●
520	4,8	3,5	60	48	15°	2/19/120 + 2/11/115	Holzma	LSB52001 ○	LSB52001R ○
520	4,8	3,5	60	60	15°	2/19/120 + 2/11/115	Holzma	LSB52002 ●	LSB52002R ●
520	4,8	3,5	60	72	15°	2/19/120 + 2/11/115	Holzma	LSB52003 ●	LSB52003R ●
530	5,2	3,5	30	60	15°		Schelling	LSB53001 ●	LSB53001R ●
530	5,8	4,0	60	60	15°	1/11/85	Anthon	LSB53002 ●	LSB53002R ●
540	4,8	3,5	60	48	15°	2/11/115 + 2/19/120	Holzma Typ 33	LSB54001 ○	LSB54001R ○
540	4,8	3,5	60	60	15°	2/11/115 + 2/19/120	Holzma Typ 33	LSB54002 ●	LSB54002R ●
540	4,8	3,5	60	72	15°	2/11/115 + 2/19/120	Holzma Typ 33	LSB54003 ●	LSB54003R ●
550	5,2	3,5	60	48	15°			LSB55001 ○	LSB55001R ●
550	5,2	3,5	60	60	15°			LSB55002 ●	LSB55002R ●
550	5,5	3,8	40	48	15°	2/13/122	Schelling	LSB55003 ○	LSB55003R ○
550	5,5	3,8	40	60	15°	2/13/122	Schelling	LSB55004 ●	LSB55004R ○
550	5,2	3,5	80	48	15°	2/14/110	Gabbiani	LSB55005 ○	LSB55005R ○
550	5,2	3,5	80	60	15°	2/14/110	Gabbiani	LSB55006 ●	LSB55006R ●
565	5,2	3,5	80	48	15°	2/14/110 + 4/9/100	Gabbiani	LSB56503 ●	LSB56503R ○
565	5,2	3,5	100	48	15°	Giben: senza f.t. / without pin holes	Mantec*: 8/11/118	LSB56501 ●	LSB56501R ●
565	5,2	3,5	100	60	15°	Giben: senza f.t. / without pin holes	Mantec*: 8/11/118	LSB56502 ●	LSB56502R ●
570	5,2	3,5	80	48	15°	2/14/110	Gabbiani	LSB57002 ○	LSB57002R ○
570	4,8	3,5	60	60	15°		Holzma	LSB57001 ●	LSB57001R ●
600	5,8	4,0	60	60	15°	2/11/115 + 2/19/120	Holzma Typ 33	LSB60001 ●	LSB60001R ●
600	5,8	4,0	60	72	15°	2/11/115 + 2/19/120	Holzma Typ 33	LSB60002 ●	LSB60002R ●
620	6,2	4,2	40	60	18°	2/13/114+2/13/140	Schelling	LSB62001 ○	LSB62001R ○
620	6,2	4,2	40	72	15°	2/13/114+2/13/140	Schelling	LSB62002 ○	LSB62002R ○
670	5,8	4,2	60	60	18°	2/19/120+2/11/148	Holzma	LSB67001 ○	LSB67001R ○
670	5,8	4,2	60	72	15°	2/19/120+2/11/148	Holzma	LSB67002 ○	LSB67002R ○
670	6,2	4,2	40	60	18°	2/17/140+2/13/140	Schelling	LSB67003 ○	LSB67003R ○
670	6,2	4,2	40	72	15°	2/17/140+2/13/140	Schelling	LSB67004 ○	LSB67004R ○
680	6,2	4,2	40	60	18°		Schelling	LSB68001 ○	LSB68001R ○
700	6,2	4,2	80	60	18°	2/17/110	Anthon LNC	LSB70001 ○	LSB70001R ○
720	6,4	4,4	40	60	18°	2/13/114+2/13/140	Schelling	LSB72001 ○	LSB72001R ○
730	6,2	4,2	60	60	18°	2/11/148+2/19/120	Holzma Typ 66	LSB73001 ○	LSB73001R ○

* SPECIFICARE TIPO MACCHINA E FORI DI TRASCINAMENTO - PLEASE, SPECIFY MACHINE AND PIN HOLES

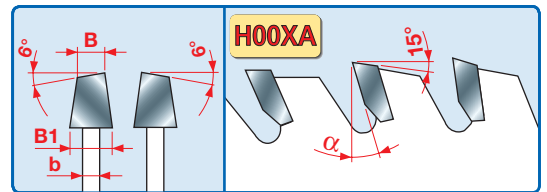
LI25M

HW - LAME INCISORE CONICHE

T.C.T. CONICAL SCORING SAWBLADES



- > **Impiego:** Per l'incisione del rivestimento di pannelli bilaminati.
- Macchine:** Sezionatrici orizzontali con l'albero dell'incisore regolabile in altezza in funzione dello spessore del taglio della lama sezionatrice.
- Caratteristiche:** Dente piano-trapezoidale con angolo di taglio positivo.
- Materiale:** Pannelli in truciolare o MDF bilaminati.
- > **Application:** To score the coating on bilaminated panels.
- Machines:** Horizontal panel sizing machines that allow the vertical adjustment of the scorer in relation to the panel sizing sawblade kerf.
- Features:** Triple chip tooth with positive cutting angle.
- Material:** Bilaminated chipboard or MDF.



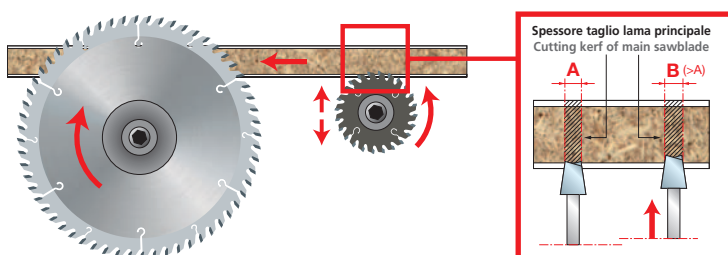
CARATTERISTICHE DEL DENTE - TOOTH'S FEATURES

D mm	B - B1 mm	b mm	d mm	Z	α	FORI DI TRASCINAMENTO PIN HOLES	MACCHINE MACHINES	CODICE CODE
80	3,1 - 4,3	2,2	20	12	0°			LI25M31AA3 •
80	3,1 - 4,3	2,2	22	12	0°			LI25M31AB3 •
100	3,1 - 4,3	2,2	20	24	0°		Schelling	LI25M31BA3 •
100	3,1 - 4,3	2,2	22	24	0°			LI25M31BB3 •
110	3,1 - 4,3	2,2	20	24	0°			LI25M31CA3 •
110	3,1 - 4,3	2,2	22	24	0°			LI25M31CB3 •
115	3,1 - 4,3	2,2	20	24	0°			LI25M31DA3 •
115	3,1 - 4,3	2,2	22	24	0°			LI25M31DB3 •
120	2,8 - 4,0	2,2	20	24	0°		Schelling	LI25M28EA3 •
120	2,8 - 4,0	2,2	22	24	0°			LI25M28EB3 •
120	3,1 - 4,3	2,2	20	24	0°			LI25M31EA3 •
120	3,1 - 4,3	2,2	22	24	0°			LI25M31EB3 •
120	3,4 - 4,6	2,2	20	24	0°			LI25M34EA3 •
125	3,1 - 4,3	2,2	20	24	0°		Panhans 693 Euro 5	LI25M31FA3 •
125	3,1 - 4,3	2,2	22	24	0°		Martin	LI25M31FB3 •
125	3,4 - 4,6	2,2	20	24	0°			LI25M34FA3 •
125	3,4 - 4,6	2,2	45	24	0°			LI25M34FE3 •
125	4,3 - 5,5	3,0	20	24	0°		Panhans 692 Euro 5	LI25M43FA3 •
125	4,3 - 5,5	3,0	45	24	0°		Giben - Homag	LI25M43FE3 •
125	4,5 - 5,7	3,0	20	24	0°			LI25M45FA3 •
125	4,5 - 5,7	3,0	45	24	0°		Giben - Homag	LI25M45FE3 •
140	3,1 - 4,3	2,2	16	28	8°	1/6/33	Scheer FM	LI25M31HM3 •
140	3,4 - 4,6	3,0	45	24	8°			LI25M34HE3 •
140	4,3 - 5,5	3,0	45	28	8°		Euromac	LI25M43HE3 •
140	4,5 - 5,7	3,0	45	24	8°			LI25M45HE3 •
150	3,1 - 4,3	2,2	30	36	8°		SCM	LI25M31KC3 •
150	3,4 - 4,6	2,2	30	36	8°		SCM	LI25M34KC3 •
150	4,3 - 5,5	3,0	30	36	8°		SCM	LI25M43KC3 •
150	4,3 - 5,5	3,0	45	36	8°		SCM	LI25M43KE3 •
150	4,5 - 5,7	3,0	30	36	8°		SCM	LI25M45KC3 •
150	4,5 - 5,7	3,0	45	36	8°		SCM	LI25M45KE3 •
160	3,1 - 4,3	2,2	20	36	8°		Langzauner	LI25M31LA3 •
160	3,4 - 4,6	2,2	25,4	36	8°			LI25M34LR3 •
160	4,3 - 5,5	3,0	30	36	8°		Langzauner	LI25M43LC3 •

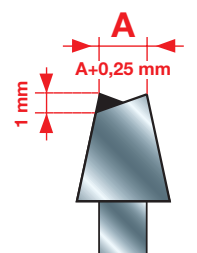
LI25M

HW - LAME INCISORE CONICHE T.C.T. CONICAL SCORING SAWBLADES

D mm	B - B1 mm	b mm	d mm	Z	α	FORI DI TRASCINAMENTO PIN HOLES	MACCHINE MACHINES	CODICE CODE	
160	4,3 - 5,5	3,0	45	36	8°	3/11/70	Giben	LI25M43LE3	●
160	4,3 - 5,5	3,0	55	36	8°	3/7/66 + 3/6/84	Gabbiani - Mac Mazza	LI25M43LG3	●
160	4,3 - 5,5	3,0	60	36	8°	3/7/80		LI25M43LH3	●
160	4,5 - 5,7	3,0	45	36	8°	3/11/70	Giben	LI25M45LE3	●
160	4,5 - 5,7	3,0	55	36	8°	3/7/66 - 3/9/72	Gabbiani	LI25M45LG3	●
160	5,1 - 6,3	3,5	60	36	8°	3/7/80		LI25M51LH3	●
180	3,1 - 4,3	2,2	16	42	8°	1/6/33	Scheer FM	LI25M31NM3	○
180	3,4 - 4,6	2,2	25,4	36	8°			LI25M34NR3	●
180	4,3 - 5,5	3,0	20	28	8°		Schelling - Anthon	LI25M43NA3	●
180	4,3 - 5,5	3,0	30	28	8°	2/7/42 - 2/10/60	Panhans 693	LI25M43NC3	●
180	4,3 - 5,5	3,0	45	36	8°		Holzma	LI25M43NE3	●
180	4,3 - 5,5	3,0	50	36	8°	3/13/80	Giben	LI25M43NF3	●
180	4,5 - 5,7	3,0	20	36	8°		Schelling - Anthon	LI25M45NA3	●
180	4,7 - 5,9	3,5	45	36	8°		Holzma	LI25M47NE3	●
180	5,1 - 6,3	3,5	55	36	8°	3/7/66	Gabbiani	LI25M51NG3	●
180	5,7 - 6,9	4,0	20	36	8°		Holzma	LI25M57NA3	○
180	6,1 - 7,3	4,2	20	36	8°		Anthon LNC	LI25M61NA3	○
200	4,3 - 5,5	3,0	20	36	8°		Schelling	LI25M43PA3	●
200	4,3 - 5,5	3,0	22	36	8°			LI25M43PB3	●
200	4,3 - 5,5	3,0	30	36	8°		Scheer	LI25M43PC3	●
200	4,3 - 5,5	3,0	45	36	8°		Holzma	LI25M43PE3	●
200	4,3 - 5,5	3,0	50	36	8°	3/13/80	Giben Smart	LI25M43PF3	●
200	4,3 - 5,5	3,0	65	36	8°	2/9/100 - 2/9/110	Selco	LI25M43PI3	●
200	4,3 - 5,5	3,0	80	36	8°	2/14/110	Gabbiani	LI25M43PL3	●
200	4,5 - 5,7	3,0	22	36	8°			LI25M45PB3	●
200	4,5 - 5,7	3,0	65	36	8°	2/8,5/110	Selco	LI25M45PI3	●
200	4,7 - 5,9	3,5	20	36	8°			LI25M47PA3	●
200	4,7 - 5,9	3,5	22	36	8°			LI25M47PB3	●
200	4,7 - 5,9	3,5	30	36	8°	2/9/60	Scheer	LI25M47PC3	●
200	4,7 - 5,9	3,5	45	36	8°		Holzma	LI25M47PE3	●
200	4,7 - 5,9	3,5	65	36	8°	2/9/100 - 2/9/110	Selco	LI25M47PI3	●
200	5,1 - 6,3	3,5	20	36	8°		Schelling	LI25M51PA3	○
200	5,4 - 6,6	3,8	20	36	8°			LI25M54PA3	●
200	5,7 - 6,9	4,0	45	36	8°		Holzma	LI25M57PE3	●
200	6,1 - 7,3	4,2	20	36	8°		Schelling	LI25M61PA3	○
200	6,1 - 7,3	4,2	45	36	8°		Holzma	LI25M61PE3	○
215	4,3 - 5,5	3,2	50	42	8°	3/15/80	Giben	LI25M43QF3	●
215	4,5 - 5,7	3,2	50	42	8°	3/15/80	Giben	LI25M45PF3	●
220	6,3 - 7,5	4,4	20	36	8°		Schelling	LI25M63UA3	●
300	4,3 - 5,5	3,2	50	48	12°	3/15/80	Giben	LI25M43RM3	●
300	4,3 - 5,5	3,0	65	72	12°	2/9/110	Selco	LI25M43RI3	●
300	4,3 - 5,5	3,0	80	72	12°			LI25M43RL3	●
320	4,3 - 5,5	3,0	45	48	12°			LI25M43SE3	●
320	4,3 - 5,5	3,2	45	48	12°			LI25M43SA3	○
320	4,3 - 5,5	3,2	50	48	12°	3/15/80		LI25M43SF3	●
340	4,7 - 5,9	3,0	45	72	12°	3/14/65		LI25M47TE3	●



Per ogni spostamento di 1 mm in altezza l'incisione si allarga di 0,25 mm
For each 1 mm height displacement the cut becomes 0,25 mm wider.



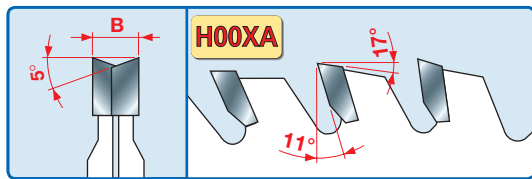
freud

● DISPONIBILE A MAGAZZINO - STOCK ITEMS

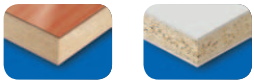
○ PROSSIMAMENTE A MAGAZZINO - COMING SOON

LI16M

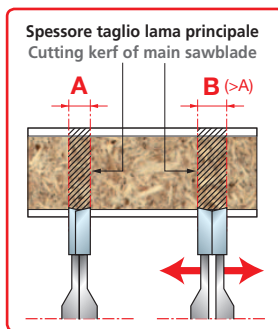
HW - LAME INCISORE REGOLABILI T.C.T. ADJUSTABLE SCORING SAWBLADES



CARATTERISTICHE DEL DENTE - TOOTH'S FEATURES



- * La regolazione dello spessore viene fatta in macchina, senza l'uso di anelli distanziali.
- * Thickness adjustment controlled by the machines, no spacers required.

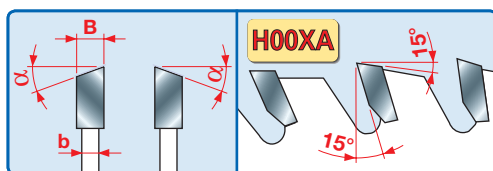


- > **Impiego:** Per l'incisione del rivestimento di pannelli bilaminati.
- > **Macchine:** Sezionatrici orizzontali con l'albero dell'incisore fisso. Profondità max di incisione 2 mm.
- > **Caratteristiche:** Dentatura alterna a 5° con angolo di taglio positivo.
- > **Materiale:** Pannelli in truciolare o MDF bilaminati.
- > **Application:** To score the coating on bilaminated panels.
- > **Machines:** Horizontal panel sizing machines that do not allow the adjustment of the scoring depth. Max scoring depth 2 mm.
- > **Features:** ATB tooth 5° with positive cutting angle.
- > **Material:** Bilaminated chipboard or MDF.

D mm	B mm	d mm	Z	MACCHINE MACHINES	CODICE CODE
80	2,8-3,6	20	10+10	Felder	LI16M HA3 ●
80	2,8-3,6	20	12+12	Felder	LI16M GA3 ●
100	2,8-3,6	20	12+12	Panahans - Schelling	LI16M BA3 ●
100	2,8-3,6	22	12+12	Altendorf - Striebig	LI16M BB3 ●
105	2,8-3,6	20	10+10	GMC	LI16M CA3 ●
120	2,8-3,6	20	12+12	Holz Her - SCM	LI16M AA3 ●
120	2,8-3,6	22	12+12	Altendorf - Martin	LI16M AB3 ●
* 120	2,8-3,6	50	12+12	Altendorf - SCM - Griggio	LI16M PF3 ○
* 120	4,0-5,0	50	12+12	Altendorf - SCM - Griggio	LI16M IF3 ○
125	2,8-3,6	20	12+12	Paoloni	LI16M FA3 ●
125	2,8-3,6	20	14+14	Paoloni	LI16M EA3 ●
125	2,8-3,6	22	14+14		LI16M EB3 ●
125	4,0-4,7	20	20+20	Paoloni	LI16M DA3 ●
* 125	4,0-5,0	45	12+12	Giben - Mayer	LI16M KE3 ○
125	4,0-5,0	50	12+12	Paoloni - Panahans	LI16M KF3 ○
160	4,0-5,2	60	20+20	Bäuerle	LI16M IH3 ●
180	2,8-3,6	30	20+20		LI16M LC3 ●
180	4,0-5,0	20	20+20		LI16M MA3 ●
180	4,4-5,6	45	20+20	Holzma	LI16M NE3 ○
200	4,0-5,2	50	28+28	SCM	LI16M OF3 ●

LI27M

HW - LAME INCISORE POSTFORMING T.C.T. POSTFORMING SCORING SAWBLADES



CARATTERISTICHE DEL DENTE - TOOTH'S FEATURES

D mm	B mm	b mm	d mm	Z	α	FORI DI TRASCINAMENTO PIN HOLES	CODICE CODE
200	4,7	3,5	80	42	10°	2/14/110	LI27M FA3 ○
220	3,4	2,2	30	48	10°		LI27M AA3 ○
250	4,6	3,0	30	48	10°		LI27M BA3 ●
280	5,0	3,5	45	84	30°		LI27M CA3 ○
300	4,55	3,0	65	72	10°	2/9/100	LI27M DA3 ●
300	4,55	3,2	50	72	10°	3/15/80	LI27M DD3 ○
300	4,7	3,0	80	72	10°	2/14/110	LI27M DC3 ○
300	4,95	3,0	65	72	10°	2/9/100 + 2/9/110	LI27M DB3 ○
340	5,0	3,5	45	48	30°	3/14/65	LI27M EA3 ●
340	5,0	3,5	45	108	30°	3/14/65	LI27M EB3 ●

- > **Impiego:** Per l'incisione del rivestimento di pannelli bilaminati.
- > **Macchine:** Sezionatrici orizzontali.
- > **Caratteristiche:** Dentatura alterna con angolo di taglio positivo.
- > **Materiale:** Pannelli in truciolare o MDF bilaminati.
- > **Application:** To score the coating on bilaminated panels.
- > **Machines:** Horizontal panel sizing machines.
- > **Features:** ATB tooth with positive cutting angle.
- > **Material:** Bilaminated chipboard or MDF.

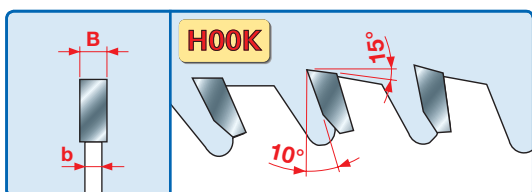
LI20M

HW - LAME INCISORE CON DENTE PIANO T.C.T. FLAT TOOTH SCORING SAWBLADES

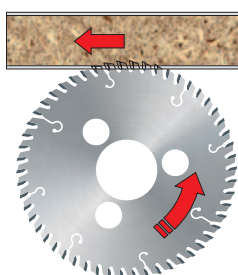
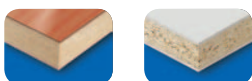


D mm	B/b mm	d mm	Z	FORI DI TRASCINAMENTO PIN HOLES	CODICE CODE
180	3,2/2,2	50	54	3/22/80	LI20M BB3 •

- > **Impiego:** Per l'incisione del rivestimento di pannelli ricoperti di laminato plastico.
- Macchine:** Sezionatrici orizzontali.
- Caratteristiche:** Dentatura piana con angolo di taglio positivo.
- Materiale:** Pannelli in truciolare o MDF bilaminati.
- > **Application:** To score bilaminated panels with plastic coating.
- Machines:** Horizontal panel sizing machines.
- Features:** Flat tooth with positive cutting angle.
- Material:** Bilaminated chipboard or MDF.



CARATTERISTICHE DEL DENTE - TOOTH'S FEATURES



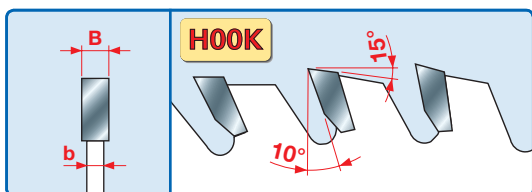
LI17M

HW - LAME INCISORE CON DENTE PIANO T.C.T. FLAT TOOTH SCORING SAWBLADES

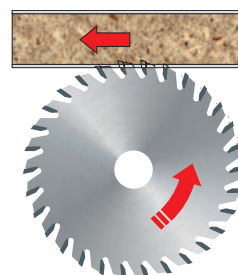
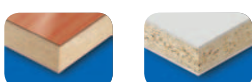


D mm	B/b mm	d mm	Z	FORI DI TRASCINAMENTO PIN HOLES	CODICE CODE
115	3,2/2,2	20	30		LI17M FA3 •
120	3,2/2,2	20	30		LI17M GA3 •

- > **Impiego:** Per l'incisione del rivestimento di pannelli bilaminati.
- Macchine:** Sezionatrici orizzontali SCM.
- Caratteristiche:** Dentatura piana con angolo di taglio positivo.
- Materiale:** Pannelli in truciolare o MDF bilaminati.
- > **Application:** To score the coating on bilaminated panels.
- Machines:** SCM Horizontal panel sizing machines.
- Features:** Flat tooth with positive cutting angle.
- Material:** Bilaminated chipboard or MDF.



CARATTERISTICHE DEL DENTE - TOOTH'S FEATURES

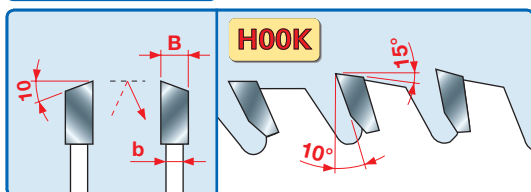


LI22MD LI22MS

DESTRA
RIGHT
SINISTRA
LEFT



Sinistra Left | Destra Right



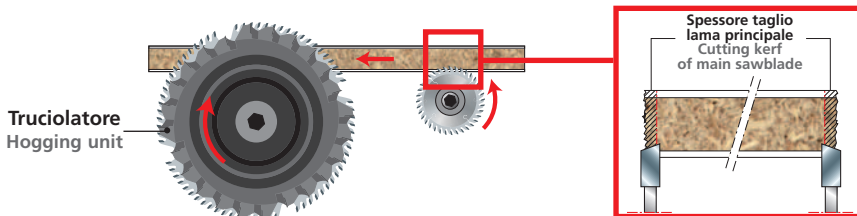
CARATTERISTICHE DEL DENTE - TOOTH'S FEATURES



HW - LAME INCISORE CON DENTE INCLINATO T.C.T. BEVELLED TOOTH SCORING SAWBLADES

D mm	B/b mm	d mm	Z	FORI DI TRASCINAMENTO PIN HOLES	CODICE CODE
150	3,2/2,2	30	36		LI22MD/S KC3 ●
150	3,2/2,2	55	36		LI22MD/S KG3 ●
150	3,2/2,2	60	36		LI22MD/S KH3 ●
180	3,2/2,2	30	42		LI22MD/S NC3 ●
180	3,2/2,2	55	42		LI22MD/S NG3 ●
200	3,2/2,2	30	48		LI22MD/S PC3 ○
200	3,2/2,2	60	48		LI22MD/S PH3 ○

- > **Impiego:** Per l'incisione del rivestimento di pannelli ricoperti in laminato plastico o resina termoindurente.
- Macchine:** Sezionatrici orizzontali.
- Caratteristiche:** Dentatura unilateralmente inclinata con angolo di taglio positivo.
- Materiale:** Pannelli in truciolare o MDF bilaminati.
- > **Application:** To score bilaminated panels with plastic or thermohardened resins coating.
- Machines:** Horizontal panel sizing machines.
- Features:** Bevelled toothing with positive cutting angle.
- Material:** Bilaminated chipboard or MDF.

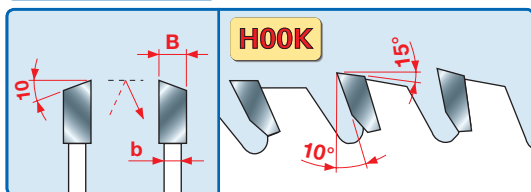


LI13MD LI13MS

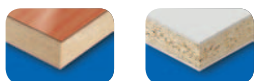
DESTRA
RIGHT
SINISTRA
LEFT



Sinistra Left | Destra Right



CARATTERISTICHE DEL DENTE - TOOTH'S FEATURES



HW - LAME INCISORE CON DENTE INCLINATO T.C.T. BEVELLED TOOTH SCORING SAWBLADES

D mm	B/b mm	d mm	Z	FORI DI TRASCINAMENTO PIN HOLES	CODICE CODE
100	3,2/2,2	20	24		LI13MD/S AA3 ●
125	3,2/2,2	20	30		LI13MD/S BA3 ●
150	3,2/2,2	30	48		LI13MD/S DA3 ●
150	3,2/2,2	55	48		LI13MD/S DB3 ●

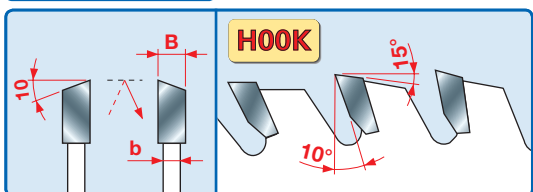
- > **Impiego:** Per l'incisione del rivestimento di pannelli ricoperti in laminato molto fragile.
- Macchine:** Sezionatrici, squadratrici e bordatrici.
- Caratteristiche:** Dentatura unilateralmente inclinata con angolo di taglio positivo.
- Materiale:** Pannelli in truciolare o MDF bilaminati.
- > **Application:** To score bilaminated panels with very fragile plastic coating.
- Machines:** Panel sizing machines, double-end tenoners, edge benders.
- Features:** Bevelled toothing with positive cutting angle.
- Material:** Bilaminated chipboard or MDF.

LI14MD LI14MS

DESTRA
RIGHT
SINISTRA
LEFT



Sinistra Left | Destra Right



CARATTERISTICHE DEL DENTE - TOOTH'S FEATURES

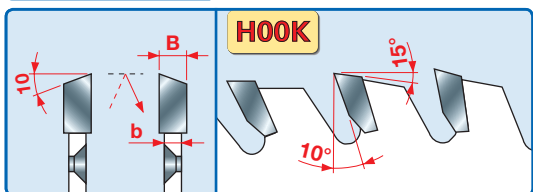


LT16MD LT16MS

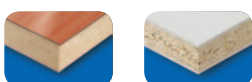
DESTRA
RIGHT
SINISTRA
LEFT



Sinistra Left | Destra Right



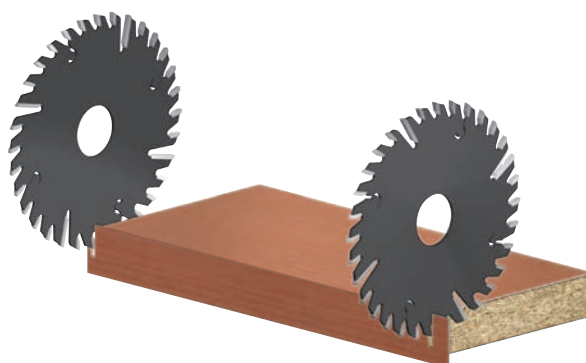
CARATTERISTICHE DEL DENTE - TOOTH'S FEATURES



HW - LAME INCISORE-INTESTATORE PER PANNELLI BORDATI T.C.T. END TRIM UNIT FOR BOARDED PANELS

D mm	B/b mm	d mm	Z	FORI DI TRASCINAMENTO PIN HOLES	CODICE CODE
140	3,2/2,2	30	28+4		LI14MD/S CA3 •

- > **Impiego:** Per la squadratura e l'intestatura di pannelli bordati.
- Macchine:** Bordatrici.
- Caratteristiche:** Dentatura unilateralmente inclinata con angolo di taglio positivo e 4 rasanti.
- Materiale:** Pannelli in truciolare o MDF bilaminati.
- > **Application:** For cutting and boarding boarded panels.
- Machines:** Edge benders.
- Features:** Bevelled toothing with 4 rakers with positive cutting angle.
- Material:** Bilaminated chipboard or MDF.



HW - LAME PER TRUCIOLATORI FREUD T.C.T. SAWBLADES FOR FREUD HOGGING UNITS

D mm	B/b mm	d mm	Z	FORI DI TRASCINAMENTO PIN HOLES	CODICE CODE
250	4,2/3,0	130	56	10/8,5/170	LT16MD/S BD3 •
300	4,2/3,0	130	68	10/8,5/215	LT16MD/S CD3 •

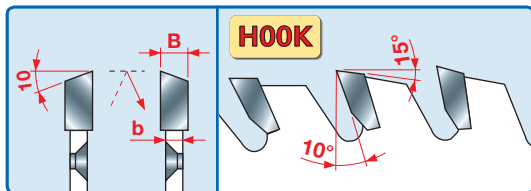
- > **Impiego:** Per la squadratura e refilatura di pannelli.
- Macchine:** Squadratrici singole o doppie e squadra-bordatrici.
- Caratteristiche:** Dentatura unilateralmente inclinata con angolo di taglio positivo.
- Materiale:** Pannelli bilaminati.
- > **Application:** Sawblade suitable for squaring and trimming panels.
- Machines:** Single-side or double-end tenoners and squaring edgbanding machines.
- Features:** Right or left bevel tooth.
- Material:** Bilaminated panels.

LT12MD LT12MS

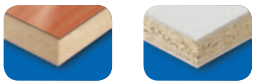
DESTRA
RIGHT
SINISTRA
LEFT



Sinistra Left | Destra Right



CARATTERISTICHE DEL DENTE - TOOTH'S FEATURES



HW - LAME PER TRUCIOLATORI T.C.T. SAWBLADES FOR HOGGING UNITS

D mm	B/b mm	d mm	Z	FORI DI TRASCINAMENTO PIN HOLES	CODICE CODE
250	4,2/3,0	130	60	4/8,5/185	LT12MD/S BB3 •

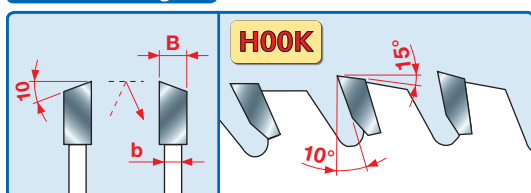
- > **Impiego:** Per la squadratura e refilatura di pannelli.
- Macchine:** Squadratrici singole o doppie e squadrabordatrici
- Caratteristiche:** Dentatura unilateralmente inclinata con angolo di taglio positivo.
- Materiale:** Pannelli bilaminati.
- > **Application:** Sawblade suitable for squaring and trimming panels.
- Machines:** Single-side or double-end tenoners and squaring edgbanding machines.
- Features:** Right or left bevel tooth.
- Material:** Bilaminated panels.

LT14MD LT14MS

DESTRA
RIGHT
SINISTRA
LEFT



Sinistra Left | Destra Right



CARATTERISTICHE DEL DENTE - TOOTH'S FEATURES



HW - LAME PER TRUCIOLATORI T.C.T. SAWBLADES FOR HOGGING UNITS

D mm	B/b mm	d mm	Z	FORI DI TRASCINAMENTO PIN HOLES	CODICE CODE
200	4,2/3,0	30	48		LT14MD/S AA3 •
250	4,2/3,0	30	60		LT14MD/S BA3 •
250	4,2/3,0	130	60		LT14MD/S BB3 •
255	4,2/3,0	80	60		LT14MD/S FA3 •
350	4,2/3,0	30	84		LT14MD/S DA3 •

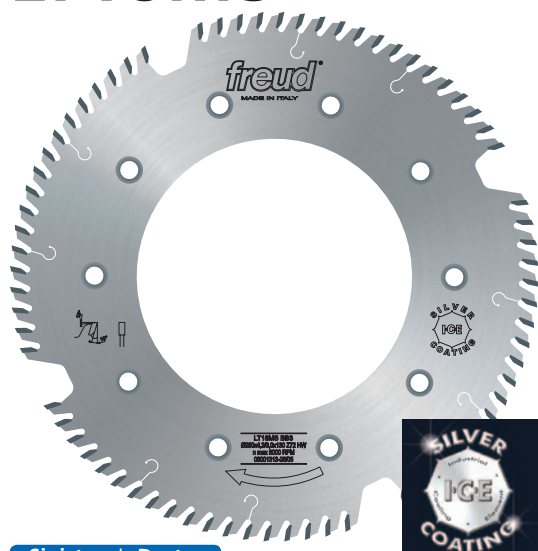
- > **Impiego:** Per la squadratura e refilatura di pannelli.
- Macchine:** Squadratrici singole o doppie e squadrabordatrici.
- Caratteristiche:** Dentatura unilateralmente inclinata con angolo di taglio positivo.
- Materiale:** Pannelli bilaminati.
- > **Application:** Suitable for squaring and trimming panels.
- Machines:** Single-side or double-end tenoners and squaring edgbanding machines.
- Features:** Right or left bevel tooth.
- Material:** Bilaminated panels.

INDICARE TASSATIVAMENTE • WHEN ORDERING, ALWAYS SPECIFY:

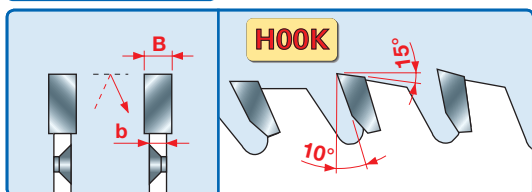
- a) OPT08-AA9 per allargatura foro;
 - b) OPTFO... per fori di fissaggio (v. pag 84).
- Inviare sempre una lama campione o indicare il diametro e l'interasse dei fori di fissaggio. (es. OPTFO AF9 con 6 fori svasati).
- a) OPT08-AA9 for increasing bore \varnothing ;
 - b) OPTFO... for pin holes (see page 84).
- Send sample sawblade or drawing with bore size, PCD and hole size (ex. OPTFO AF9 with 6 countersunk holes).

LT18MD LT18MS

DESTRA
RIGHT
SINISTRA
LEFT



Sinistra Left Destra Right



CARATTERISTICHE DEL DENTE - TOOTH'S FEATURES

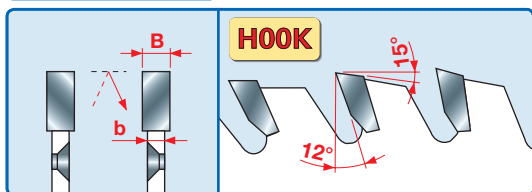


LT20MD LT20MS

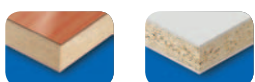
DESTRA
RIGHT
SINISTRA
LEFT



Sinistra Left Destra Right



CARATTERISTICHE DEL DENTE - TOOTH'S FEATURES



HW - LAME PER TRUCIOLATORI FREUD T.C.T. SAWBLADES FOR FREUD HOGGING UNITS

D mm	B/b mm	d mm	Z	FORI DI TRASCINAMENTO PIN HOLES	CODICE CODE
250	4,2/3,0	130	72	10/8,5/170	LT18MD/S BB3 •

- > **Impiego:** Per la squadratura e rifilatura di pannelli.
- Macchine:** Squadratrici singole o doppie e squadra-bordatrici.
- Caratteristiche:** Dentatura piana con angolo di taglio positivo.
- Materiale:** Pannelli bilaminati.
- > **Application:** Sawblade suitable for squaring and trimming panels.
- Machines:** Single-side or double-end tenoners and squaring edgbanding machines.
- Features:** Flat tooth with positive cutting angle.
- Material:** Bilaminated panels.

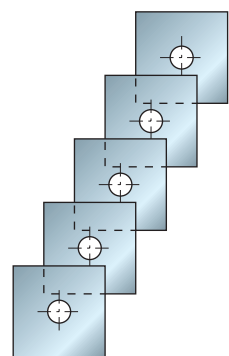
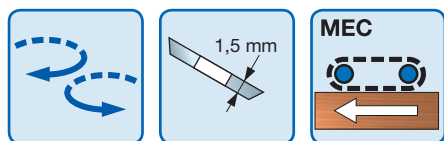
HW - LAME PER TRUCIOLATORI LEUCO T.C.T. SAWBLADES FOR LEUCO HOGGING UNITS

D mm	B/b mm	d mm	Z	FORI DI TRASCINAMENTO PIN HOLES	CODICE CODE
250	4,0/3,0	100	72	6/7/200	LT20MD/S BB3 •

- > **Impiego:** Per la squadratura e rifilatura di pannelli.
- Macchine:** Squadratrici singole o doppie e squadra-bordatrici.
- Caratteristiche:** Dentatura piana con angolo di taglio positivo.
- Materiale:** Pannelli bilaminati.
- > **Application:** Sawblade suitable for squaring and trimming panels.
- Machines:** Single-side or double-end tenoners and squaring edgbanding machines.
- Features:** Flat tooth with positive cutting angle.
- Material:** Bilaminated panels.

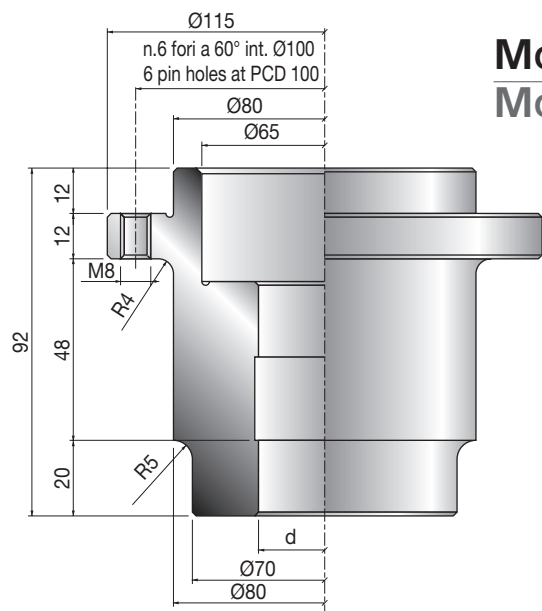
TR15MD TR15MS

DESTRA
RIGHT
SINISTRA
LEFT



> I coltelli sono disposti seguendo un allineamento elicoidale e si possono utilizzare 8 volte (4 volte a destra + 4 volte a sinistra).

> The knives are set on a spiral providing a shear cutting action. The knives can be used 8 times (4 times for the right hand rotation and 4 times for the left hand rotation).



TRUCIOLATORI CON COLTELLI A GETTARE IN HW T.C.T. HOGGING UNITS WITH TURNOVER KNIVES

D mm	B mm	d mm	Z	R	CODICE CODE
250	30	60	24		TR15MD/S BA3
250	30	80	24		TR15MD/S BC3

CODICE CODE	PARTI DI RICAMBIO SPARE PARTS	DIMENSIONI DIMENSIONS
CG01M BA3	COLTELLO / KNIFE	12 x 12 x 1,5
CN09MD AG9	CUNEO DESTRO / RIGHT WEDGE	15 x 11 x 9
CN09MS AG9	CUNEO SINISTRO / LEFT WEDGE	15 x 11 x 9
VT19M AB9	VITE / SCREW	M6 x 22
VT20M AA9	OGIVA / NUT	10 x 11,5 x 6
VT01M AA9	VITE / SCREW	M6 x 10
CB03M AA9	CHIAVE / ALLEN KEY	3 x 110

> **Impiego:** Ideale per la squadratura di pannelli composti, grezzi e rivestiti.

Macchine: Squadratrici singole e doppie.

Caratteristiche: • Lame applicabili: LT16MD/LT18MD.

- Dotato di coltelli a gettare in HW, disposti con sviluppo a forma elicoidale.
- Notevole truciolamento.
- Facile avanzamento.

> **Application:** Particularly indicated for squaring wood composites, unprocessed and covered panels.

Machines: Single-side or double-end tenoners.

Features:

- Spare sawblades: LT16MD/LT18MD.
- Supplied with disposable knives fitted with double spiral disposition.
- Excellent chipping.
- Easy feed rate.



MOZZI PER TRUCIOLATORI

MOUNTING SLEEVES FOR HOGGING UNITS

D mm	B mm	d mm	CHIAVETTA KEYWAY	CODICE CODE
		35	10 x 4	MT01M AA9
		40	10 x 4	MT01M BA9

> Il codice MT01M include l'operazione di fissaggio al truciolatore.

N.B.: L'accoppiamento deve essere eseguito in sede e solo con truciolatori Freud.

> Item MT01M includes the fixing operation of the mounting sleeve to the hogging unit.

Note: The fixing must be done in our factory and only on Freud's hoggers. The mounting sleeve must be ordered together with the hogging units item TR15M.

TR16MD TR16MS

DESTRA
RIGHT
SINISTRA
LEFT

TRUCIOLATORI CON INSERTI INTERCAMBIABILI SR06M HOGGING UNITS WITH SR06M INTERCHANGEABLE INSERTS



D (1) mm	B mm	d (2) mm	Z	R	CODICE CODE
200	30	80	16		TR16MD/S AA3
250	30	60-80	16		TR16MD/S BA3
300	30	60-80	16		TR16MD/S CA3

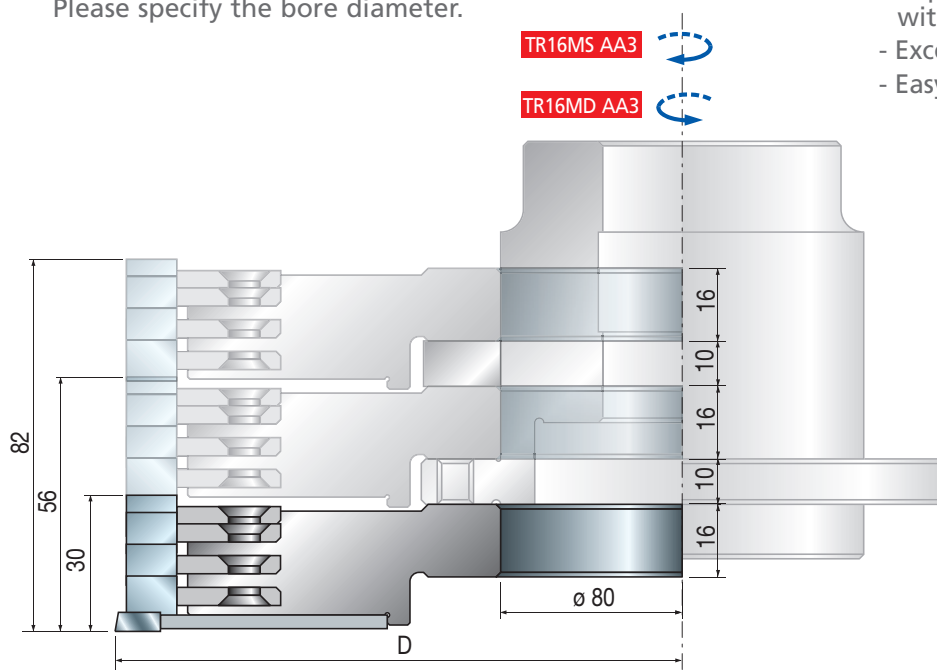
- > **Impiego:** Ideale per la squadratura di pannelli in legno massiccio.
- Macchine:** Squadratrici singole e doppie.
- Caratteristiche:**
- Lame applicabili LT16MD/LT18MD.
 - Dotato di inserti riaffilabili in HW, disposti con sviluppo a forma elicoidale.
 - Notevole truciolamento.
 - Facile avanzamento.

- > **Application:** Particularly indicated for squaring solid wood panels.

Machines: Single-side or double-end tenoners.

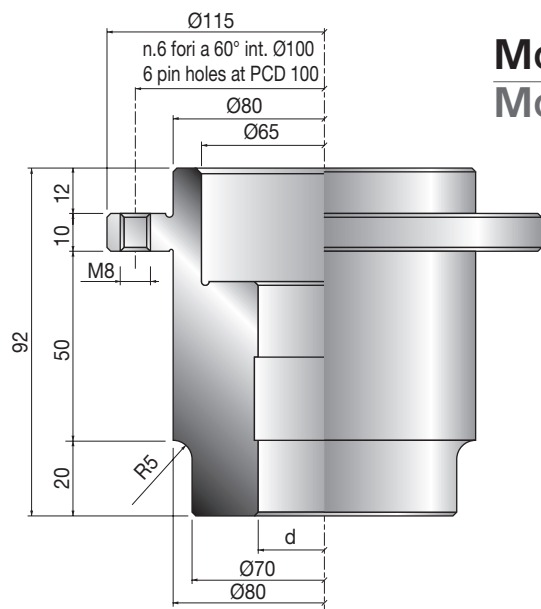
- Features:**
- Spare sawblades: LT16MD/LT18MD.
 - Supplied with resharpenable inserts fitted with 2 spiral disposition.
 - Excellent chipping.
 - Easy feed rate.

- (1) Diametro nominale della lama.
Nominal diameter from the sawblade.
- (2) Specificare il foro.
Please specify the bore diameter.



- > Questi utensili possono essere sovrapposti e utilizzati insieme per la lavorazione di una superficie più ampia.

- > These tools can be stacked and used in multiples thus enabling the machining of a wider area.



MOZZI PER TRUCIOLATORI

MOUNTING SLEEVES FOR HOGGING UNITS

D mm	B mm	d mm	CHIAVETTA KEYWAY	CODICE CODE
		35	10 x 4	MT01M DA9

- > Il codice MT01M include l'operazione di fissaggio al truciolatore.

N.B.: L'accoppiamento deve essere eseguito in sede e solo con truciolatori Freud.

- > Item MT01M includes the fixing operation of the mounting sleeve to the hogging unit.

Note: The fixing must be done in our factory and only on Freud's hoggers. The mounting sleeve must be ordered together with the hogging units item TR16M.